JOB NO. 4321 National Marine Barge. DM-943 7/94

P. O. Drawer O . Freeport, Texas 77541

INVOICE NO. :

2592-94

DATE

July 31, 1994

Job No.

4321-2

Location

Freeport Yard

TO:

FOR:

National Marine Services Corp P. O. Box 52189 New Orleans, LA. 70152-2189

PLEASE REMIT PAYMENTS TO:

11011 RICHMOND SUITE 500

HOUSTON, TX. 77042

.. Net 30

Services to the barge DM-943 as follows:

Set up equipment Strip out all free product Blow cargo pipeline Vacuum and blow dry cargo tank and gas free Swept powder rust from cargo tank floors Wash and strip deck aroune engine and header Replace gaskets on manway covers Remove styrene polymer from cargo tank hatches Weld and repair fracture Clean off deck Remove equipment Close barge

TOTAL AMOUNT DUE:

\$1,800.00

HONE: (409) 233-6371,

1-504-529-8643

HERCULES MARINE SERVICES CORPORATION

P. O. Drawer O . Freeport, Texas 77541

INVOICE NO.

2591-94

DATE

July 31, 1994

Job No.

4321-1

Location

Freeport Yard

TO: No

National Marine Services Corp P. O. Box 52189 New Orleans, LA. 70152-2189

PLEASE REMIT PAYMENTS TO:

11011 RICHMOND SUITE 500

HOUSTON, TX. 77042

Terms

: Net 30

FOR: Services to the barge DM-943 as follows:

1. Stbd bow side plate at the four foot draft

2. Stbd number four wing tank top of deck gunnel

3. Stbd stern box side plate near the forward bhd between the number six and eight draft

 Stbd stern box side plate between the number three and four draft needs overlay

5. Stern stbd box top of corner wrap

6. Stern stbd box at the seven foot draft where the corner wrapper laps over the transom plate

7. Port sterm box corner wrap at the top

8. Number three port wing tank at the deck gunnel

9. Bow rake side plate at the bhil eleven foot draft

Cleaned cargo hatch covers and installed new gaskets Remove fifty five gallon drum of rags from barge and loaded in Ed Touchette's truck

LABOR: Foreman 3 @ 36.00

3½ @ 51.75

Journey 3 @ 31.00

7 @ 44.25

Material: 798.96 + 159.79

Equip:

Tugboat 1½ @ 80.00

Welding Machine 6 @ 15.00

Cherrypicker 1½ 0 50.00

TOTAL AMOUNT DUE:

\$ 108.00 181.12 93.00 309.75 958.75

90.00 75.00 \$ 1,935.62

Arrived: 7/15 Completed: 7/15 Product: DAC Load: Hexane

'HONE: (409) 233-6371

PAGE Pulse 1 of 1

W&P

Marine & Petroleum Mfg., Inc. Sealing and Protection Products

INVOICE DATE ORDER NUMBER ORDER DATE

INVOICE NUMBER

204294 \$7-29-941 02622 \$7-15-94

20569

9426 Old Katy Road • Houston, Texas 77055 • (713) 468-8655 • Facsimile No. (713) 467-8587

FM 1006 Chemical Row • Orange, TX 77630 • (409) 883-4323 / 1404 Ave. J. • Freeport, TX 77541 • (409) 233-0241

SOLD TO:

REMOBELS OFFISHERS DRILLING COMPANY

TOU. DRAKER I

HABBPORT, TX 77547

INVOICE

EZIT TO: P.C. SON 55410 FOURTON, TX 77255-6410

SHIP TO:

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Marine & Petroleum Mfg. Inc.

HOUSTON • FREEPORT • ORANGE

DUPLICATE GOVOICE

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DOOLEY TACKABERRY

Fire & Safety - Equipment/Services/Systems

31 870 37., STE. 205

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Please Parit To: COOLBY TACKAPERAT, INC. P.D. S.A. 299544 POMSTOL, TEASS TYD99-0544

> INVOICE #: 254014 DATE: 07/21/94 PAGE: 1.05.1

Ship To: HEROULES EFRSHER: 906 MARLIN FREEPORT, TX | 77841

RELEASE #: JOB #:
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JVOICES DUE AND PAYABLE IN HOUSTON, HARRIS COUNTY, TEXAS



Strength through experience, equipment, know-how

11011 Richmond Ave., Suite 500 Houston, Texas 77042

7-15-94

Office (713) 789-7983 Fax (713) 789-4063

EQUIPMENT	HOURS USED	HOURLY RATE	TOTAL PRICE
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COMPRESSOR	· · · · · · · · · · · · · · · · · · ·	44.00	* * *
AIR MOVERS		5.00	* * * * * * * * * * * * * * * * * * *
FORKLIFT		20.00	* * * * * * * * * * * * * * * * * * *
TUG BOAT	1'2	80.00	<u> </u>
STEAM RIG (BOILER)		80.00	\$ *
VACUUM		18.00	* * * * * *
HAND HOSE		10.00	* * * * *
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WELDING MACHINES 3hecc1	6 hey	* 15.00	* * * * * * * * * * * * * * * * * * *
CHERRYPICKER	1 1/2	* 50.00	* * * * * * * * * * * * * * * * * * *
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3" GAS PUMP		14.00	* * *
2" STRIP PUMP		12.00	* * * *
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JOB NO. 4321

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Strength through environmental awareness and customer service

P.O. Drawer O Freeport, Texas 77541 Office (409) 233-6371 Fax. (409) 233-6375

TELEFAMX OTRANSMITTAL

FROM: Sylecia	DATE: 10-26-94
Number of Pages (including transmittal) receive message in its entirety.	Please advise if you do not
TO: Faye,	/ attn Mark East
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JOB NO. 43 21
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DEEPWELL OPENED: YES NO CLOSED BY CAND NEW GASKET YES NO
BELOW DECK CARGO PIPELINE: BLIND OPEN YES NO CLOSED BY NEW GASKET
CEBSED SYLTEM BLOWN THROUGH YES NO
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BAZARDS COMMUNICATION STANDARD

OSHA 1910.1200

ENPLOYER RAZARDOUS NA	TERIALS TRAINING PROGRAM	
Date 7- 15-84	Supervisor	Make of me
Plant HERCULES	Client Safety_	<u></u> _
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OM - 943 The following listed materials are con	sidered to be hezardous to	the employee
working in this area:		
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of hazards listed, the protective equit is located, and procedures to be for I have received the training listed abordoom.	llowed in case of an accid	ental exposure
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DEBUTANIZED AROMATIC CONCENTRATE

DANGER!

EXTREMELY FLAMMABLE. VAPORS MAY IGNITE EXPLOSIVELY. CONTAINS BENZENE, A KNOWN HUMAN
CARCINOGEN OVEREXPOSURE MAY CREATE
CANCER RISK, BLOOD CHANGES OR CHROMOSOME
CHANGES. CONTAINS GASES WHICH ARE SIMPLE
ASPHYXIANTS. MAY BE ASPIRATED INTO THE LUNGS
IF SWALLOWED.

PRECAUTIONS:

Keep away from heat, sparks and flame. Keep container closed. Use with adequate ventilation. Do not get in eyes, on skin or on clothing. Do not breathe vapors. Wash thoroughly after handling.

FIRST AID:

In case of contact, immediately flush eyes with running water for at least 15 minutes. Wash skin with soap and water. If inhaled, remove from exposure. If illness or adverse symptoms develop, seek medical attention. If swallowed, do not induce vomiting. Seek immediate medical assistance. A physician may, at his discretion, perform gastric lavage using a cuffed endotracheal tube.

FOR ADDITIONAL INFORMATION, SEE MATERIAL SAFETY DATA SHEET.

MANUFACTURED BY

PHILLIPS 66 COMPANY

A SUBSIDIARY OF PHILLIPS PETROLEUM COMPANY BARTLESVILLE, OK 74004 UNITED STATES OF AMERICA

HER 04686

FORM 12895-S 2-87



Material Safety Data Sheet

DEBUTANIZED AROMATIC CONCENTRATE

PHILLIPS 66 COMPANY A Subsidiary of Phillips Petroleum Company Bartlesville, Oklahoma 74004 PHONE NUMBERS

Emergency:
Business Hours (918) 661-3865
After Hours (918) 661-8118
General MSDS Information:

(918) 661-8327

A. Product Identification

Synonyms: DAC
Chemical Name: Mixture
Chemical Family: Hydrocarbon
Chemical Formula: Mixture
CAS Reg. No.: Mixture
Product No.: Not Established

Product and/or Components Entered on EPA's TSCA Inventory: YES

This product has been commercially introduced into U.S. commerce, and is listed in the Toxic Substances Control Act (TSCA) Inventory of Chemicals in Commerce; hence, it is subject to all applicable provisions and restrictions under TSCA 40 CFR, section 721 and 723.250.

B. Hazardous Components

Ingredients	CAS Number	By Wt.	osha Pel	ACGIH TLV
C4 Hydrocarbons C5 Hydrocarbons C7 + Hydrocarbons Benzene Cyclohexane Toluene Mixed Xylenes	Various Various Various 71-43-2 110-82-7 108-88-3 1330-20-7	0-10 10-25 30-40 20-60 NE NE NE	800 ppm* 600 ppm* 400 ppm* 1 ppm** 300 ppm 100 ppm	800 ppm% 600 ppm% 400 ppm% 10 ppm 300 ppm 100 ppm 100 ppm

* For n-C4 (as Butane), n-C5 (as Pentane), and n-C7 (as Heptane)
** Operations exempted by the Benzene Standard, 29CFR 1910.1028, will have
a 10 ppm 8 hour TWA.

NA - Not Applicable NE - Not Established



C. Personal Protection Information

Ventilation: Use adequate ventilation to control exposure

below recommended levels.

Respiratory Protection: For concentrations exceeding the recommended

exposure level, use NIOSH/MSHA approved air purifying respirator. In case of spill or leak resulting in unknown concentration, use NIOSH/MSHA approved supplied air respirator. If conditions immediately dangerous to life or health (IDLH) exist, use NIOSH/MSHA approved self-contained breathing apparatus

(SCBA) equipment.

Eye Protection: Use chemical goggles.

Skin Protection: Use full-body, long-sleeved garments. Use

polyvinyl alcohol or Buna-N gloves.

NOTE: Personal protection information shown in Section C is based upon general information as to normal uses and conditions. Where special or unusual uses or conditions exist, it is suggested that the expert assistance of an industrial hygienist or other qualified professional be sought.

D. Handling and Storage Precautions

Do not get in eyes, on skin or on clothing. Do not breathe vapors. Wear protective equipment and/or garments described in Section C if exposure conditions warrant. Wash thoroughly after handling. Launder contaminated clothing before reuse.

Keep containers closed. Store in a cool, well-ventilated area away from ignition sources. Provide means of controlling leaks and spills. Bond and ground during liquid transfer.

E. Reactivity Data

Stability: Stable

Conditions to Avoid: Not Applicable

Incompatibility (Materials to Avoid): Oxygen and strong oxidizing agents. May react violently with chlorine in the

presence of sunlight.

Hazardous Polymerization: Will Not Occur Conditions to Avoid: Not Applicable

Hazardous Decomposition Products: Carbon oxides formed when burned.

F. Health Hazard Data

Recommended Exposure Limits:

See Section B.

Acute Effects of Overexposure:

Eye: May be slightly irritating to eyes as liquid or vapor.

Skin: May be slightly irritating.

Inhalation: May be slightly irritating to the throat and lungs. May cause headache, dizziness, sedation, incoordination and

unconsciousness.

Ingestion: May cause slight irritation to intestines. May be aspirated into lungs if swallowed resulting in pulmonary edema and chemical pneumonitis.

Subchronic and Chronic Effects of Overexposure:

Benzene is designated a carcinogen by IARC, NTP and OSHA. Benzene may produce blood changes which include reduced platelets, reduced red blood cells, reduced white blood cells, aplastic anemia, leukemia or erythroleukemia. Fetal death has been produced in laboratory animals. Benzene has caused chromosone changes in humans and mutation changes in cells of other organisms.

Some components may be considered simple asphyxiants which displace oxygen in air.

Other Health Effects:

Liver and kidney changes have been noted in long term studies in animals exposed to xylenes. Fetotoxicity has been observed in animals with subchronic exposure to mixed xylenes at concentrations approximately five times the permissible exposure limit. Blood changes in animals exposed to xylene may reflect a mild toxicity to the hematopoietic system due to benzene contamination.

Exposure of pregnant rats during gestation to Toluene at levels of 250 ppm and higher produced some maternal toxicity and embryo/ feto toxicity. A lifetime inhalation study in rats did not show any toxic effects even at the high dose of 300 ppm.

Behavioural signs of hearing loss were observed in rats exposed to Toluene subchronically at levels of 1000 ppm or more. Comparable effects have not been reported in humans.

Health Hazard Categories:

	Animal	Human			Animal	Human
Known Carcinogen Suspect Carcinogen Mutagen Teratogen Allergic Sensitize Highly Toxic	_X_	_x_ 	Toxic Corrosive Irritant Target Organ Specify -	Toxin Blood Toxin; Toxin-Animal Asphyxiant; Hazard	; Lung-Simp	le

Debutanized Aromatic Concentrate (PTS-174) (001817)

Page 3 of 6

First Aid and Emergency Procedures:

Eye: Immediately flush eyes with running water for at least

fifteen minutes.

Skin: Wash with soap and water.

Inhalation: Remove from exposure. If breathing becomes shallow,

give oxygen.

Ingestion: Do not induce vomiting. Seek immediate medical assistance.

Gastric lavage using a cuffed endotracheal tube may be Note to Physician:

performed at your discretion.

G. Physical Data

Appearance: Clear Liquid

Odor: Pungent

Boiling Point: 90 to 650F (32 to 343C)
Vapor Pressure: 6 psig at 100F (37.8C)(Estimated)
Vapor Density (Air = 1): 3 (Estimated) Solubility in Water: Negligible
Specific Gravity (H20 = 1): 0.86-0.88
Percent Volatile by Volume: >50
Evaporation Rate (Ethyl Ether = 1): <1

Viscosity: Not Applicable

H. Fire and Explosion Data

Flash Point (Method Used): Flammable Limits (% by Volume in Air)

-50F to 50F (-45.5 to 10C)(Estimated)

LEL - Not Established

UEL - Not Established

Fire Extinguishing Media:

Dry chemical, foam or carbon dioxide (CO2).

Special Fire Fighting Procedures:

Evacuate area of all unnecessary personnel. Shut off source, if possible. Use NIOSH/MSHA approved self-contained breathing apparatus and other protective equipment and/or garments described in Section C if conditions warrant. Water fog or spray may be used to cool exposed containers and equipment. Do not spray water directly on fire - product will float and could be reignited on surface of water.

Fire and Explosion Hazards:

Carbon oxides formed when burned. Highly flammable vapors which are heavier than air may accumulate in low areas and/or spread along ground away from handling site. Flashback along vapor trail may occur.

Debutanized Aromatic Concentrate (PTS-174) (001817)

Page 4 of 6

I. Spill, Leak and Disposal Procedures

Precautions Required if Material is Released or Spilled:
Evacuate area of all unnecessary personnel. Wear protective equipment and/or garments described in Section C if exposure conditions warrant. Shut off source, if possible and contain spill. Protect from ignition. Keep out of water sources and sewers. Absorb in dry, inert material (sand, clay, sawdust, etc.). Transfer to disposal drums using non-sparking equipment. When entry into or exit from concentrations of unknown exposure, use NIOSH/MSHA approved self-contained breathing apparatus (SCBA).

Waste Disposal (Insure Conformity with all Applicable Disposal Regulations): Incinerate or place in RCRA permitted waste management facility.

J. DOT Transportation

Shipping Name: Petroleum Distillate Hazard Class: Flammable Liquid

ard Class: Flammable Liqui ID Number: UN 1268

Marking: Petroleum Distillate/UN 1268

Label: Flammable Liquid Placard: Flammable/1268

Hazardous Substance/RQ: Not Applicable

Shipping Description: Petroleum Distillate/Flammable Liquid/UN 1268 Packaging References: 49 CFR 173.118 and 173.119(b)

K. RCRA Classification - Unadulterated Product as a Waste

Ignitable (D001)

L. Protection Required for Work on Contaminated Equipment

Wear protective equipment and/or garments described in Section C if exposure conditions warrant. Contact immediate supervisor for specific instructions before work is initiated.

M. Hazard Classification

x		he following hazard definition(s and Health Hazard Communication	
	Combustible Liquid Compressed Gas Flammable Gas Flammable Liquid Flammable Solid	Flammable Aerosol Explosive X Health Hazard (Section F) Organic Peroxide	Oxidizer Pyrophoric Unstable Water Reactive
_	Based on information any of the hezard de	presently available, this produ finitions of 29 CFR Section 1910	ct does not meet

N. Additional Comments

This product contains, or may contain, the following chemical or chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372. (See Section B).

Benzene Cyclohexane Toluene Mixed Xylene

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Debutanized Aromatic Concentrate (PTS-174) (001817)

Page 6 of 6



Strength through experience, equipment, know-how P.O. Drawer O Office: (409) 233-6371 Freeport, Texas 77541 Fax: (409) 233-6375

105. 4321

FINAL CHECK LIST

	DATE: 7-15.84
	BARGE: BM 943
	BLND NUMBER CHECKED
	GATE VALVE NUMBER CHECKED 5 REPLACED GASKET YES NO:
	PLUGS NUMBER CHECKED REPLACED PLUG YES NO
r	CHECK VALVE NUMBER CHECKED 1 REPLACED GASKET YES NO
	DEEPWELL BLIND NUMBER CHECKED 1 REPLACED GASKET YES NO
	BELOW DECK CARGO PIPELINE BLIND NUMBER FEPLACED GASKET YES NO
	BELOW DECK CARGO PIPELINE BLIND NUMBERREPLACED GASKET YESNO
	BELOW DECK CARGO PIPELINE BLIND REMOVED YES NONO
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	DRIP PANS COVER: CLOSED BY Sem
	COMTAINMENT AREA PLUG OR VALVES: CLOSED BY
	AIR TEST CARGO LINE - 40psi - USING SOAP
	SIGNATURE OF TESTER: Home 2
	WITNESS: 1 Doch

- CHECK VALVE GASKET WILL BE REPLACED AIR TEST IS LAST THING TO BE DONE BEFORE RELEASING BARGE.

HERCULES OFFSHORE CORPORATION MARINE DIVISION JOB COST WORKSHEET

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Customer: NATIONAL MARTNE	SERVICES	Barge Name/#: 01	1-943 	
Job Type: MECHANICAL				
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Job #: 4321		Invoice #:		1

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HERCULES OFFSHORE CORPORATION MARINE DIVISION TOR COST WORKSHEET

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HERCULES OFFSHORE CO.

RDER No. 4321	CUSTOMER P.O.
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JOB WORKSCOPE/TIREAKDO.W

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HERCULES OFFSHORE CO. INVOICE NO. MARINE REPAIR MARINE OPERATIONS FACILITY CUSTOMER P.O. .. U D S A 0 E M E 1900 HRS R YES □ NO STOCK MATERIAL IF YES, COMPLETE STOCK MATERIAL TRANSFER TICKET OUTS: DE SERVICES IF YES, LIST ☐ YES □ NO GAS FREEING NO YES 🗖 CERTIFICATE REQUIRED NO 🗌 HAUL OUT FOR INSPECTION AND REPAIR NO 3 ON WAYS ON WAYS **ITEM NUMBERS** FREE 3 6 9 10

THIS SHALL SERVE AS YOUR AUTHORIZATION TO PROCEED WITH THE ABOVE.

DM - 943 NINE FRACTURES 1) STBD BOW SIDE PLATE AT THE FOUR FOOT DRAFT. (2) STBD NUMBER FOUR WING TANK, TOP OF DECK GUNNEL 3 STAD STEAN BOX SIDE PLATE NEAR THE FUND BHD BETWEEN THE NUMBER SIX AND EIGHT DRAFT (H) STRA STERN BOX SIDE PLATE BETWEEN THE NUMBER THREE AUD FOUR DRAFT NEEDS OVERLAY. (3) STERN STEA BOX TOP OF CORNER WIREP (6) STERN STEED BOX AT THE BEVEN FOOT DRAFT WHERE THE CORNER WRAP LAPS OVER THE TRANSON PLATE. PORT STERN BOX CORNER WRAP AT THE TOP (8) NUMBER THREE PORT WING TANK AT THE DECK GUNNEL (9) BOW RAKE SIDE PLATE AT THE GHO ELFUEN FOOT DRAFT. CLEANED CARGO HATCH COVERS AND INSTALLED NEW GASKETS & FORMER REMOVED FIFTY-FIVE GALLON DRUM OF Rags FROM BARGE AND LOADED IN EDS PICKUP. to: Ed Touchette 713-452-4013

Flom: Simmy JACKSON